



**01-023
REAR FLIP SEAT
STAR CART CLASSIC®**

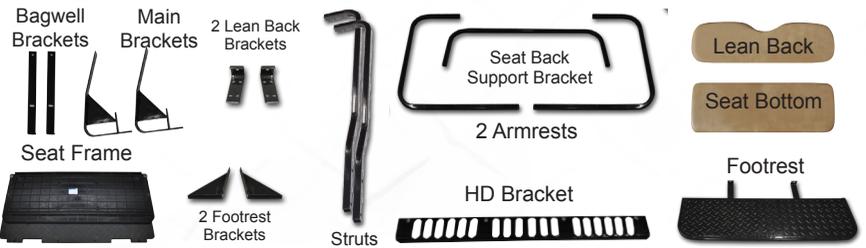
INSTALLATION INSTRUCTIONS

INCLUDED:

- Footrest
- 2 Bagwell Brackets
- 2 Main Brackets
- Seat Frame
- HD Bracket
- Seat Back Support-Bracket
- 2 Arm Rests
- 2 Struts
- 2 Footrest Brackets
- 2 Lean Back Brackets

**TOOLS NEEDED:
(NOT SUPPLIED)**

- Power Drill
- 17 mm wrench
- 17mm socket
- Phillips head screwdriver #3



Madjax recommends professional installation. If you choose to not have this product installed by a professional, we highly recommend that you exercise caution, care, and patience when installing this product.

1

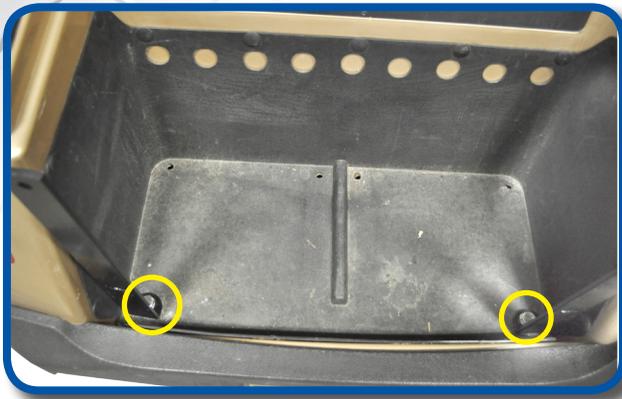
Remove factory canopy and retain hardware.



Remove basket by removing hardware located inside motor compartment. Retain factory hardware.

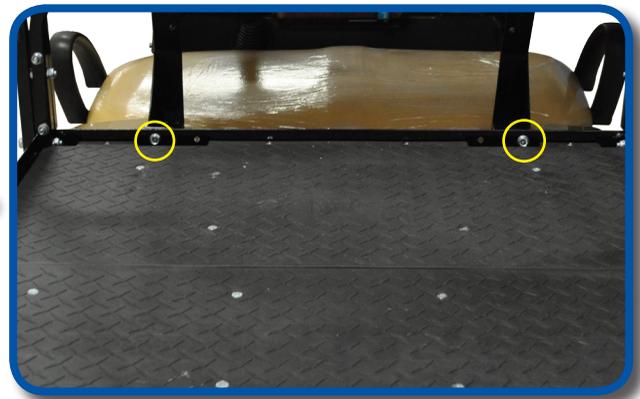
2

Remove motor cover for easy access to install main bracket. Attach main bracket as shown on both sides using hardware from Pack 1 or retained hardware from Step 2.



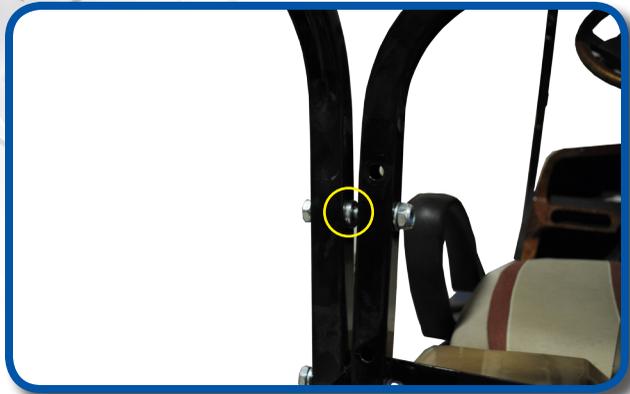
Remove factory hardware and drill out holes with a 1/2" drill bit. Attach bagwell brackets using hardware from Pack 1.

Attach seat frame to brackets using hardware from Pack 2.



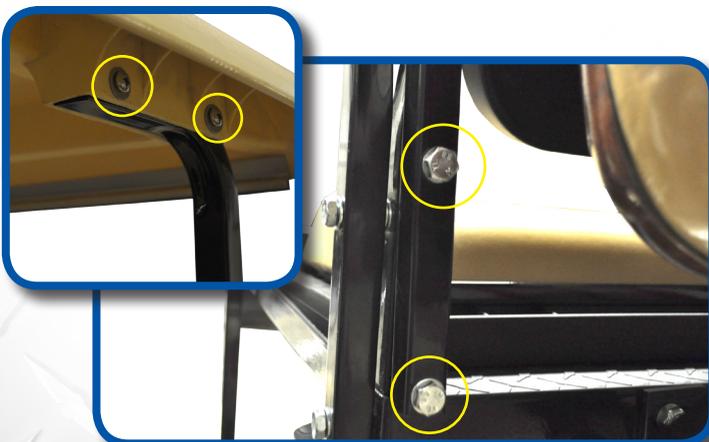
Attach seat frame to bagwell brackets using hardware Pack 2.

IMPORTANT: Do not tighten hardware until step 14 is complete.
Attach seat back support and armrests to seat frame using hardware from Pack 3.



Use rubber spacers from Pack 3 between seat back support and armrest as shown.

Attach armrest to rear portion of seat frame using counter sink phillips head hardware from Pack 3.



Attach new rear struts to seat back support using hardware from Pack 4.
Attach canopy hardware retained from step 1.

11
(A) Attach footrest to bagwell bracket using remaining hardware from Pack 4.

(B) Attach footrest brackets to footrest and armrest using remaining hardware from Pack 4.



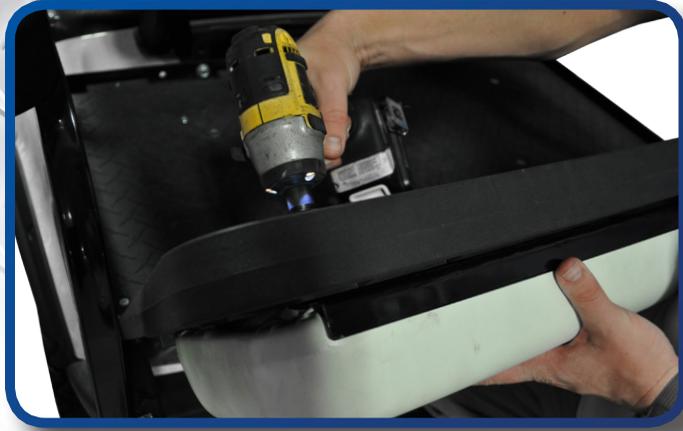
12
Attach lean back brackets to seat back using hardware from Pack 5.

13
Attach front seat back using retained hardware from step 1.



14
Attach seat back to seat back support using hardware from Pack 4. Tighten all hardware.

Place HD bracket on flip seat as shown. Align bracket holes to the flip seat mounting holes.



Make sure the thickest part of the seat bottom points towards the footrest. Center seat bottom from left to right on flip frame. Press cushion firmly against HD bracket and seat frame. Using provided hardware tighten the seat bottom to seat frame as shown.

HARDWARE PACK

Pack 1:

- 4 – 8mm x 25mm hex head bolts
- 4 – 8mm flat washers
- 2 – 10mm x 35mm hex head bolts
- 4 – 10mm flat washers
- 2 – 10mm lock nuts

Pack 2:

- 4 – 10mm x 25mm hex head bolts
- 8 – 10mm flat washers
- 4 – 10mm lock nuts

Pack 3:

- 4 – 10mm x 70mm hex head bolts
- 2 – 10mm x 40mm #3 countersunk bolts
- 10 – 10mm flat washers
- 6 – 10mm lock nuts
- 2 – Rubber spacers

Pack 4:

- 6 – 10 x 70mm hex head bolts
- 2 – 10mm x 45 mm hex head bolts
- 2 – 10 x 25mm hex head bolts
- 20 – 10mm flat washers
- 10 – 10mm lock nuts

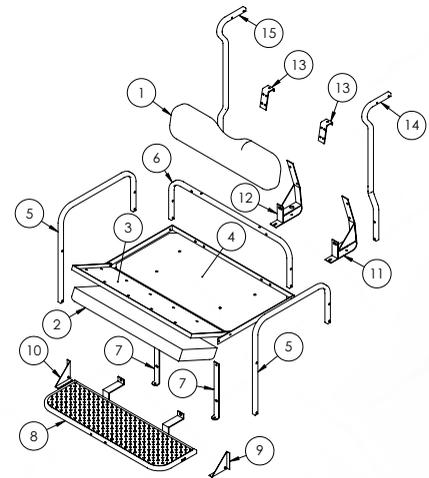
Pack 5:

- 4 – 6mm x 25mm hex head bolts
- 4 – 6mm lock washers
- 4 – 6mm flat washers

Pack 6:

- 8 – 8mm x 35mm #3 countersunk bolts

01-023 GENESIS150 REAR FLIP SEAT FOR STAR CART
WARRANTY PARTS
EXPLODED VIEW DIAGRAM



GENESIS150 REAR FLIP SEAT FOR STAR CART (01-023)

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
1	W01-23-8	Lean Back Cushion-Almond	1	11	W01-23-4	Seat Frame Bracket (Pass)	1
2	W01-23-9	Seat Cushion-Almond	1	12	W01-23-5	Seat Frame Bracket (Driver)	1
3	W01-8-14	Flip Poly Board	1	13	W01-8-8	Lean Back Bracket	2
4	W01-8-15	Main Frame w/ New Poly Board	1	14	W01-23-6	Rear Strut (Pass)	1
5	W01-23-1	Arm Rest	2	15	W01-23-7	Rear Strut (Driver)	1
6	W01-8-5	Horizontal Frame Bracket	1	16	W01-23-10	Hardware Pack	1
7	W01-23-2	Bagwell Bracket	2				
8	W01-23-3	Foot Plate	1				
9	W01-8-4	Foot Plate Bracket (Pass)	1				
10	W01-8-3	Foot Plate Bracket (Driver)	1				

Date Issued: 2/27/15

INSTALLATION COMPLETE

VISIT WWW.MYMADJAX.COM FOR INSTALLATION VIDEOS

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