



01-012

# REAR FLIP SEAT

WILL FIT YAMAHA® DRIVE®

## INSTALLATION INSTRUCTIONS

### INCLUDED:

2 Front Brackets



Bagwell Bracket



HD Bracket



Lean Back Cushion



Front Bracket Brace



2 Footrest Brackets



2 Seat Back Brackets



Seat Bottom Cushion



Seat Back Support Bracket

2 Armrests



Seat Frame



Footrest

# 1

Remove hardware from struts and take off canopy. Retain hardware.



Remove hardware from gutters. Remove gutters by sliding them upward. Retain hardware and gutters.

# 2

Remove rear struts from both sides.  
Retain all hardware.

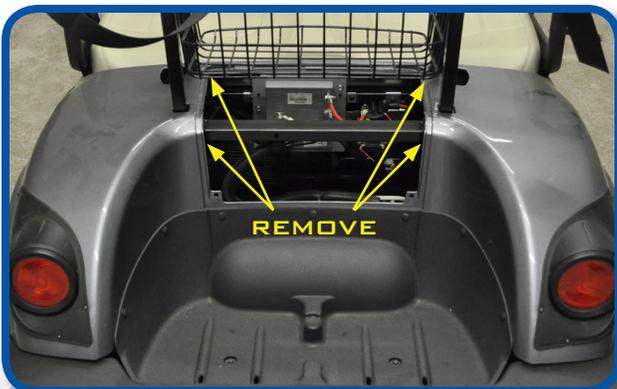


Remove seat back. Retain hardware.

Remove motor cover panel by popping  
out plastic rivets. Retain hardware.



Take off basket by removing hardware  
located inside motor compartment.  
Retain hardware.



7  
Place front brackets into golf cart. Install hardware removed in Step 6.



8  
Attach rear struts to front brackets using hardware retained from Step 3.



9  
Attach front bracket brace to front brackets using 8mm nylock nuts from Pack 1.



10  
Attach seat back to front brackets using hardware retained from Step 4.



Cut plastic divider in bagwell if required. Remove factory bolts from bagwell. Enlarge hole by drilling using a 7/16" drill bit.

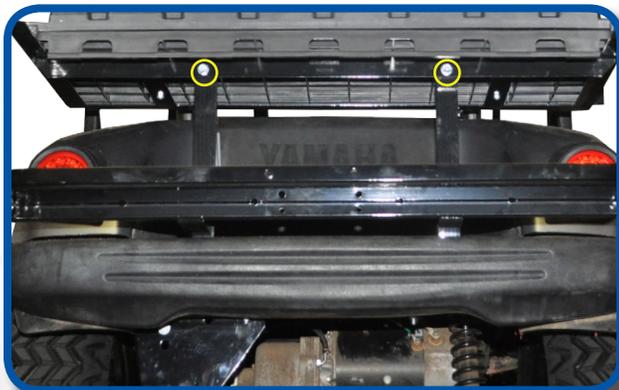
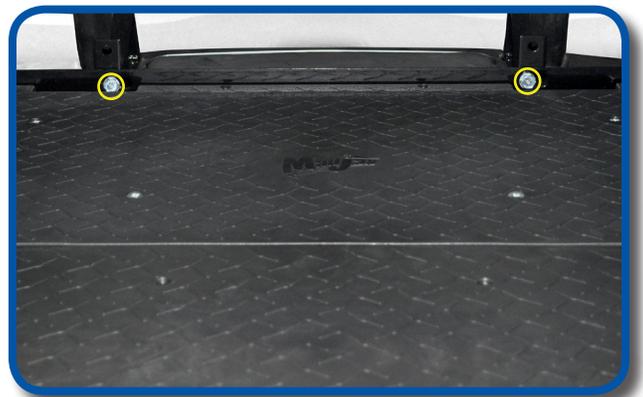
**IMPORTANT:** Be sure to drill all the way through the frame.



Attach bagwell bracket using hardware from Pack 2.

**IMPORTANT:** Do not tighten hardware until Step 20 is complete.

Attach seat frame to brackets using hardware from Pack 1.



Attach seat frame to bagwell brackets using hardware from Pack 1.

15  
Attach seat back support and armrests to seat frame using hardware from Pack 3.



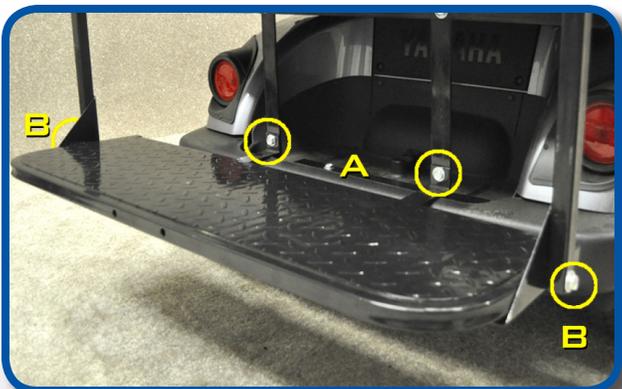
16  
Use rubber spacers from Pack 3 between seat back support and armrest as shown.



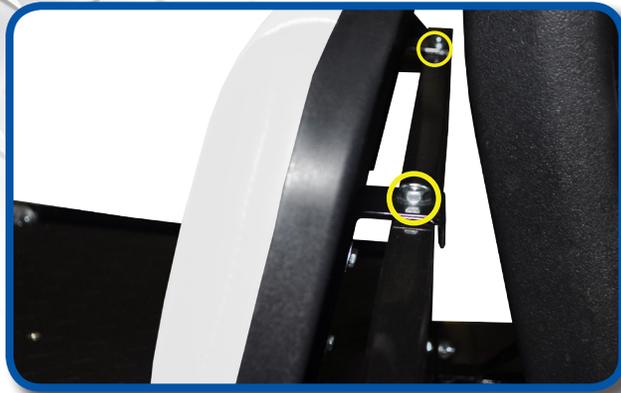
17  
Attach armrest to rear portion of seat frame using hardware from Pack 3.



18  
(A) Attach footrest to bagwell bracket using remaining hardware from pack 1.  
(B) Attach footrest brackets to footrest and armrest using remaining hardware from Pack 3.



19  
Attach seat back brackets to seat back using hardware from Pack 4. Tighten hardware.



20  
Attach seat back to seat back support using hardware from Pack 5. Tighten all hardware.

1. Place HD bracket on flip seat as shown. Align bracket holes to the flip seat mounting holes.

2. Make sure the thickest part of the seat bottom points towards the footrest. Center seat bottom from left to right on flip frame. Press cushion firmly against HD bracket and seat frame. Using provided hardware from pack 5 tighten the seat bottom to seat frame as shown.



22  
Using hardware retained from Step 1, re attach canopy as shown.

# HARDWARE PACK

## PACK 1

- 6 10x25MM HEX BOLT
- 12 10x20MM FLAT WASHER
- 6 10MM LOCK NUT
- 2 8MM LOCK NUT
- 8 RUBBER WASHER
- 2 10x90MM HEX BOLT
- 4 10x20MM FLAT WASHER
- 2 10MM LOCK NUT

## PACK 2

- 6 10x70MM HEX BOLT
- 2 10x40MM COUNTERSUNK
- 14 10x20MM FLAT WASHER
- 8 10MM LOCK NUT
- 2 RUBBER SPACER
- 8 RUBBER WASHERS

## PACK 3

- 4 6x25MM HEX BOLT
- 4 6MM LOCK WASHER
- 4 6x17MM FLAT WASHER

## PACK 4

- 2 10x45MM HEX NUT
- 4 10x20MM FLAT WASHER
- 2 10MM LOCK NUT
- 2 RUBBER WASHER

## PACK 5

- 8 8x35MM COUNTERSUNK

